

## CERTIFICATE OF ANALYSIS

|                       |                                                                                           |                |          |
|-----------------------|-------------------------------------------------------------------------------------------|----------------|----------|
| Sample Name           | HEXAMINE                                                                                  | LOT No. 040825 |          |
| Grade                 | Stabilized with Benzoic Acid (0.15%)                                                      |                |          |
| CAS Number            | 100-97-0                                                                                  |                |          |
| Party Name & Address  | R.V. IMPEX & LOGISTICS,<br>1/47, Bajanai koil street,<br>Madipakkam,<br>CHENNAI - 600091. |                |          |
| Date of Manufacturing | 04.08.2025                                                                                | Container No   | -        |
| Expiry Date           | 03.08.2028                                                                                | Quantity       | 25.00 kg |
| Order No              | PI No: KCIL/HX/2025.08.01-01, Date: 01.08.2025                                            |                |          |

| S.No. | Parameters                        | Units | Specifications     |         | Results            |
|-------|-----------------------------------|-------|--------------------|---------|--------------------|
|       |                                   |       | Minimum            | Maximum |                    |
| 1     | Assay                             | % w/w | 99.00              | -       | 99.15              |
| 2     | Formaldehyde                      | % w/w | 0.00               | 0.00    | 0.00               |
| 3     | Ammonia                           | % w/w | 0.00               | 0.02    | < 0.02             |
| 4     | Chloride                          | % w/w | 0.00               | 0.02    | < 0.02             |
| 5     | Ash                               | % w/w | 0.00               | 0.10    | 0.003              |
| 6     | Water Content                     | % w/w | 0.00               | 0.50    | 0.34               |
| 7     | Insoluble matter                  | % w/w | 0.00               | 0.05    | 0.00               |
| 8     | Solubility in Glacial acetic acid | -     | Completely soluble |         | Completely soluble |
| 9     | pH of 10% aqueous solution @ 25°C | -     | 7.50               | 8.00    | 7.61               |
| 10    | Benzoic Acid                      | % w/w | 0.00               | 0.15    | 0.12               |

### 11. Particle size

|   | Sieve Size | Units | Percent Passing |         | Results |
|---|------------|-------|-----------------|---------|---------|
|   |            |       | Minimum         | Maximum |         |
| 1 | # 16 Mesh  | % w/w | 98.00           | -       | 100.00  |
| 2 | # 60 Mesh  | % w/w | -               | 50.00   | 20.15   |
| 3 | # 100 Mesh | % w/w | -               | 30.00   | 4.00    |

Storage conditions: At Ambient Temperature below 30°C

Note: 1. Hexamine is inherently prone to cake formation when subjected to prolonged storage and stacking.  
2. Humidity, temperature, prolonged transit time and stacking conditions increase the formation of lumps and cakes.

|             | Analyzed by        | Approved by           |
|-------------|--------------------|-----------------------|
| Signature   |                    |                       |
| Date        | 15.09.2025         | 15.09.2025            |
| Name        | Ch. Murali Krishna | B. Pavan Kumar        |
| Designation | Sr. Chemist - QC   | Sr. Manager - QC & QA |